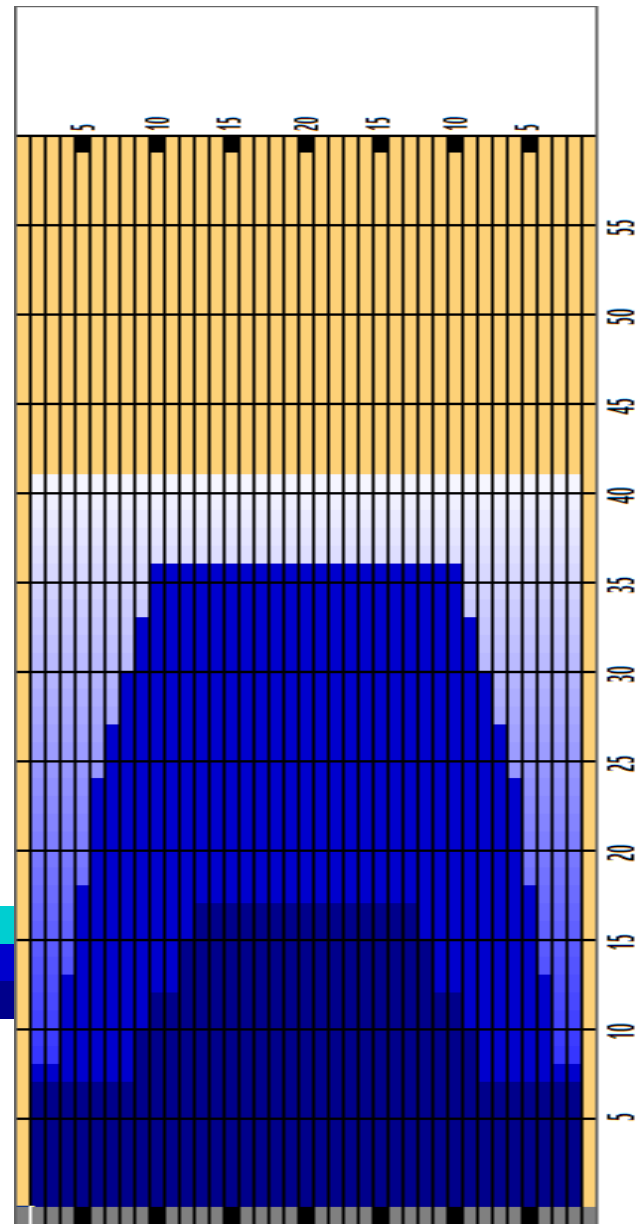


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	13.21 mL	Reverse Oil Total	14.99 mL	Volume Oil Total	28.2 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	14	3	A	185	0.0	7.9	7.9	9250
2	9L	9R	1	50	18	3	A	23	7.9	10.4	2.5	1150
3	10L	10R	1	50	18	3	A	21	10.4	12.9	2.5	1050
4	12L	12R	1	55	18	3	A	17	12.9	15.4	2.5	935
5	13L	13R	1	55	18	3	A	15	15.4	17.9	2.5	825
6	2L	2R	0	55	22	3	A	0	17.9	41.0	23.1	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	B	0	41.0	36.0	-5.0	0
2	10L	10R	1	40	22	3	B	21	36.0	32.9	-3.1	840
3	9L	9R	1	40	22	3	B	23	32.9	29.8	-3.1	920
4	8L	8R	1	40	22	3	B	25	29.8	26.7	-3.1	1000
5	7L	7R	1	40	22	3	B	27	26.7	23.6	-3.1	1080
6	6L	6R	2	50	18	3	B	58	23.6	18.5	-5.1	2900
7	5L	5R	2	50	18	3	B	62	18.5	13.4	-5.1	3100
8	4L	4R	2	50	18	3	B	66	13.4	8.3	-5.1	3300
9	2L	2R	1	50	18	3	B	37	8.3	5.8	-2.5	1850
10	2L	2R	0	50	18	3	B	0	5.8	0.0	-5.8	0



Cleaner Ratio Main Mix 5:1 Forward

Cleaner Ratio Back End Mix 5:1 Reverse

Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.99	1.19	1	1	1.19	1.99

